

CLAIM AMENDMENTS:

The following listing of claims will replace all prior versions and listings of claims in the application.

Listing Of Claims

1. (Currently amended) A universal joint yoke formed by press-forming a sheet metal whose thickness is 8mm or more, comprising:

a pair of tabs which each are formed of a flat plate extending parallel to a predetermined axis and have a first end portion, a second end portion, and an intermediate portion disposed between the first and second end portions, and each having a through hole formed in the second end portion by piercing for inserting a corresponding trunnion of a joint cross therethrough;

a coupling portion which has an annular form enclosing the predetermined axis and couples the first end portions of the pair of tabs in a U-shape;

a cylindrical portion which extends from the coupling portion, has a center axis extending along the predetermined axis, and is united to a shaft;

a pair of relief recesses which are respectively formed on inside surfaces of the pair of tabs and disposed from the second end portions to the intermediate portions of the pair of tabs, each relief recess communicating with a corresponding through hole of a respective one of the tabs; and

a columnar relief space which is defined by the pair of relief recesses between the pair of tabs and has a center axis extending along the predetermined

axis, the relief space serving as a relief when the joint cross is introduced between the pair of tabs from a side of the second end portions, wherein

the cylindrical portion includes a slit extending in an axial direction of the cylindrical portion.

2. (Currently amended) The universal joint yoke according to Claim 1, wherein
~~the respective~~ each of the tabs ~~have~~has a thickness of 8mm or more.

3. (Original) The universal joint yoke according to Claim 2, wherein
the pair of tabs each include an outside surface, and a distance between the outside surfaces of the pair of tabs is 43mm or less.

4. (Original) The universal joint yoke according to Claim 3, wherein
the relief space has a diameter of 30mm or more.

5. (Currently amended) The universal joint yoke according to Claim 1, wherein
~~the pair of tabs respectively have a through hole~~, the through holes being disposed mutually coaxially.

6. (Currently amended) The universal joint yoke according to Claim 1, wherein
a thickness of the cylindrical portion is thinner than a thickness of each of the ~~respective~~ tabs.

7. (Original) The universal joint yoke according to Claim 6, wherein
the thickness of the cylindrical portion is 6mm or more, and an outside
diameter of the cylindrical portion is 28mm or more.
8. (Original) The universal joint yoke according to Claim 1, wherein
a curved portion connecting an outer circumferential surface of the
cylindrical portion to an outside surface of the coupling portion is provided, and a
radius of curvature of the curved portion is 8mm or more.
9. (Original) The universal joint yoke according to Claim 1, wherein
the coupling portion coupling the first end portions of the pair of tabs in a U-
shape includes an inner bottom portion, and a radius of curvature of the inner
bottom portion is 20mm or more.
10. (Original) The universal joint yoke according to Claim 9, wherein
a shaving process has been applied to the inner bottom portion of the
coupling portion.
11. (Original) The universal joint yoke according to Claim 1, wherein
on the inside surfaces of the pair of tabs, a pair of relief recesses each
corresponding to only a part of the intermediate portions of the pair of tabs are
formed, respectively.